



AE Series Color OxyKem Acrylic Enamel Color

Description

Our AE series topcoat color is formulated with air drying acrylic copolymers, key additives, and solvents to ensure ease of application, excellent flow and leveling, forming a smooth high gloss film. Available in a wide range of colors this series is well suited as a transportation coating including automotive, fleet, and marine topside finishes. May be used with or without activator. When activated this product does contain isocyanates and care must be taken to eliminate exposure.



Components

- AE Color **OxyKem Acrylic Enamel Topcoat Color**
- OH-100 **Optional Super Wet Look Activator**
- UR-010, 011, 012 **UreKem Universal Polyurethane Reducers**
- AFE-52 **Optional Additives**



Suitable Substrates

Apply over UreKem epoxy primer, EP-21, or UreKem Urethane Primers (UP Series and US Series) or sanded and cleaned existing cured finishes.



Mix Ratio

For spray applications mix 8 parts AE color with 1 part EH-100 activator by volume then reduce with an additional 1-2 parts UR series reducer. Gently mix then filter through a fine paint filter into your spray gun. This product has a 2 – 3 hour pot life so mix only enough that can be used within that time. Spray a test panel to check color and desired look before proceeding.



Application

Apply 2-3 medium wet coats using 50% overlap at a gun distance of 6-10 inches. Guns should be equipped with 1.3-1.5 mm tips and set for 40-55 PSI for conventional guns or 8-10 PSI at the cap for HVLP. Allow to flash 10-15 minutes between coats. **DO NOT SPRAY WHEN AIR OR SURFACE TEMPERATURE IS OR WILL DROP TO BELOW 60F WITHIN 6 HOURS OF PAINTING!** Allow to dry overnight before polishing as needed.



Cleaning

Clean equipment immediately after use with locally compliant cleaning solvent. Dispose of all waste according to local regulations.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.