

KEMBASE™ POLYURETHANE BASECOAT

Description

KemBase combines proprietary urethane reactants with premium solvents, U.V. additives, and the best pigments available to create the cool colors that cover quickly and look fantastic. Our basecoat system is easy to apply with conventional spray guns or airbrush, dries quickly to a smooth surface, easily taped, and has fantastic adhesion. Available in a wide range of colors including high coverage solids, fine metallics, coarse metallics, pearls, glass flakes, Kandy colors and jaw dropping color change colors. Don't let the cost fool you...this is high quality product at a reasonable price.



Components

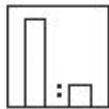


- **SGC-100 Series** High Coverage Solids
- **MGC-200 Series** High Sparkle Metallic colors
- **MGC-300 Series** Fine Bright Metallic colors
- **PGC-400 Series** Designer Pearl Colors
- **KGC-500 Series** EyeKandy™ Kandy Pearl Basecoats
- **UR Series Reducer**



Suitable Substrates

Apply over 2K urethane primer, 2K epoxy primer or basecoat after proper flash times. For lighter colors use a white base or primer, for darker colors use a black or dark grey primer, and for medium shades use a medium grey primer. While not required for coverage, using similar colored undercoats is always a best practice to reduce topcoat coats required and minimize visibility of potential stone chips.



Mix Ratio

For spray applications mix 2 parts KemBase base with 1 part UR-010, 11, or 12 urethane grade thinner by volume. Additional reduction may be required for use in an air brush application. Mix gently then strain before use. For enhanced durability performance 2 ounces of UA-41 activator per sprayable quart of basecoat may be used but is not required.

4 ounce sizes are provided ready to spray. Just shake and shoot!



Application

Apply 2-3 medium coats using 50% overlap at a gun distance of 6-10 inches. Guns should be equipped with 1.3-1.5 mm tips and set for 40-55 PSI for conventional guns or 8-10 PSI at the cap for HVLP. Avoid heavy or very light coats so as to ensure good orientation of the color variable pigments. Allow to flash dull between coats. After final coat application allow to flash at least 30 minutes but no more than 24 hours before application of a 2K polyurethane clear.

Read MSDS of all components before using. Use proper personal protective equipment at all times. For use by professionally trained painters. **KEEP OUT OF REACH OF CHILDREN.** Bayou Innovations, LLC warrants that its products are free from defects at time of shipping. All other warranties and guaranties of any kind whether expressed or implied are disclaimed.